

MAR 06 2018

4075



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



646.4001

Job Sheet 173660



Part No: 646.4001

Job Qty: 1 ea

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/23/18	3/23/18	0.00	0.00	Start Up Stores/Pkg-1		MAR 09 2018
110	Packaging	1 pcs	3/23/18	3/23/18	0.00	0.00	Packaging1-1		MAR 09 2018
120	QC	1 pcs	3/23/18	3/23/18	0.00	0.00	QC4		MAR 09 2018
125	DC	1 pcs	3/23/18	3/23/18	0.00	0.00	DC		
130	Packaging	1 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1		MAR 12 2018
140	QC21-FG	1 Ea	3/23/18	3/23/18	0.00	0.00	QC21		MAR 12 2018

Part Op 125 - Photocopy bluefile & type labels per PPP 646.4001
Descriptions: 130 - Identify and pack for shipping as per PPP 646.4001 Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	90-Start up Operation	
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	90-Start up Operation	
646.2910	Deflector	1 Ea (1 ea)	90-Start up Operation	
646.3001	Lower Cable Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
646.3110	Channel	1 Ea (1 ea)	90-Start up Operation	
646.3210	Support	1 Ea (1 ea)	90-Start up Operation	
646.3301	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
646.3510	Strut	1 Ea (1 ea)	90-Start up Operation	5036174
646.3511	Strut	1 Ea (1 ea)	90-Start up Operation	
646.3610	Filler	1 Ea (1 ea)	90-Start up Operation	5021893
646.3710	Doubler	1 Ea (1 ea)	90-Start up Operation	
646.3711	Clip	1 Ea (1 ea)	90-Start up Operation	3026777
646.3712	Clip	1 Ea (1 ea)	90-Start up Operation	4159863
646.3713	Gusset	1 Ea (1 ea)	90-Start up Operation	4159851
646.3714	Gusset	1 Ea (1 ea)	90-Start up Operation	5026731
646.3715	Strut Doubler	2 Ea (2 ea)	90-Start up Operation	4159860
646.3716	Gauge Bracket	1 Ea (1 ea)	90-Start up Operation	4159850
646.3717	Doubler	1 Ea (1 ea)	90-Start up Operation	5026842

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CANADA
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Container No: S049766



Part: 646.4001

Job No: 173660

Serial No/Batch: S049766

Revision:

Inspector:

Date: 03/09/18

646.3718	Custom Washer	2 Ea (2 ea)	90-Start up Operation	5026885
646.3719	Doubler	2 Ea (2 ea)	90-Start up Operation	5038795
646.3810	Bracket	2 Ea (2 ea)	90-Start up Operation	5036739
646.3811	Radius Block	1 Ea (1 ea)	90-Start up Operation	5027821
646.3812	Gusset Bracket	2 Ea (2 ea)	90-Start up Operation	5036884
646.3813	AS350 Strut Bracket	1 Ea (1 ea)	90-Start up Operation	5014883
646.3910	Shim	4 Ea (4 ea)	90-Start up Operation	5027797
646.3911	Shim	1 Ea (1 ea)	90-Start up Operation	5027803
646.3912	Shim	4 Ea (4 ea)	90-Start up Operation	5027803
646.3913	Shim	1 Ea (1 ea)	90-Start up Operation	5027803
646.9410	Shim	1 Ea (1 ea)	90-Start up Operation	5027803
647.0112	Strut Bracket	2 Ea (2 ea)	90-Start up Operation	5041557
647.7703	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5034597
650.9201	Eyelet Bracket Assembly	2 Ea (2 ea)	90-Start up Operation	5035200
AN3-11A	Bolt	10 Ea (10 ea)	90-Start up Operation	5014740x75027721x
AN3-12A	Bolt	2 Ea (2 ea)	90-Start up Operation	5038811
AN3-13A	Bolt	1 Ea (1 ea)	90-Start up Operation	5038811
AN3-3A	Bolt	4 Ea (4 ea)	90-Start up Operation	5038811
AN3-4A	Bolt	10 Ea (10 ea)	90-Start up Operation	5038811
AN3-5A	Bolt	2 Ea (2 ea)	90-Start up Operation	5038811
AN3-6A	Bolt	2 Ea (2 ea)	90-Start up Operation	5038811
AN316C4R	Nut, Jam	2 Ea (2 ea)	90-Start up Operation	5038811
AN44-5A	Eyebolt	2 Ea (2 ea)	90-Start up Operation	5038811
AN4C7A	Bolt	2 Ea (2 ea)	90-Start up Operation	5038811
AN665-34R	Clevis	2 Ea (2 ea)	90-Start up Operation	5038811
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	90-Start up Operation	5038811
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	90-Start up Operation	5038811
MS20426AD5-7	Rivet	2 Ea (2 ea)	90-Start up Operation	5038811
MS20470AD5-5.5	Rivet	8 Ea (8 ea)	90-Start up Operation	5038811
MS20470AD5-6	Rivet	8 Ea (8 ea)	90-Start up Operation	5038811
MS20470AD5-7	Rivet	3 Ea (3 ea)	90-Start up Operation	5038811
MS21042L08	Use Ms21042L08	2 Ea (2 ea)	90-Start up Operation	5038811
MS21042L3	Nut	63 Ea (63 ea)	90-Start up Operation	5038811
MS21042L4	Nut	2 Ea (2 ea)	90-Start up Operation	5038811
MS21047-3	Nut Plate	18 Ea (18 ea)	90-Start up Operation	5038811
MS24693-C278	Screw	5 Ea (5 ea)	90-Start up Operation	5038811
MS24694-S51	Screw	5 Ea (5 ea)	90-Start up Operation	5038811
MS24694-S54	Screw	2 Ea (2 ea)	90-Start up Operation	5038811
MS24694-S55	Screw	3 Ea (3 ea)	90-Start up Operation	5038811
MS27039-08-13	Screw	2 Ea (2 ea)	90-Start up Operation	5038811
MS27039-1-10	Screw	2 Ea (2 ea)	90-Start up Operation	5038811
MS27039-1-12	Screw	6 Ea (6 ea)	90-Start up Operation	5038811
MS27039-1-16	Screw	24 Ea (24 ea)	90-Start up Operation	5038811
MS27039-1-19	Screw	22 Ea (22 ea)	90-Start up Operation	5038811
MS27039-1-20	Screw	2 Ea (2 ea)	90-Start up Operation	5038811
MS27039-1-21	Screw	4 Ea (4 ea)	90-Start up Operation	5038811
NAS1149F0332P	Washer	144 Ea (144 ea)	90-Start up Operation	5038811
NAS1149F0363P	Washer	2 Ea (2 ea)	90-Start up Operation	5038811
NAS1149F0432P	Washer	4 Ea (4 ea)	90-Start up Operation	5038811
NAS1149FN832P	Washer	4 Ea (4 ea)	90-Start up Operation	5038811

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0129	8	496	0
	600.0990	1	23	0
	600.0991	1	22	0
	600.1012	1	34	0
	600.1013	5	70	0
	646.2910	1	5	0
	646.3001	1	11	0
	646.3110	1	12	0
	646.3210	1	16	0
	646.3301	1	9	0

646.3510	1	24	0
646.3511	1	13	0
646.3610	1	27	0
646.3710	1	22	0
646.3711	1	31	0
646.3712	1	43	0
646.3713	1	41	0
646.3714	1	43	0
646.3715	2	54	0
646.3716	1	29	0
646.3717	1	34	0
646.3718	2	56	0
646.3719	2	28	0
646.3810	2	27	0
646.3811	1	9	0
646.3812	2	22	0
646.3813	1	21	0
646.3910	4	45	0
646.3911	1	44	0
646.3912	4	36	0
646.3913	1	60	0
646.9410	1	29	0
647.0112	2	81	0
647.7703	2	18	0
650.9201	2	25	0
AN3-11A	10	382	0
AN3-12A	2	48	0
AN3-13A	1	63	0
AN3-3A	4	258	0
AN3-4A	10	304	0
AN3-5A	2	490	0
AN3-6A	2	187	0
AN316C4R	2	36	0
AN44-5A	2	39	0
AN4C7A	2	125	0
AN665-34R	2	64	0
CCR264SS3-02	36	794	0
CR3213-5-3	14	222	0
MS20426AD5-7	2	1,241	0
MS20470AD5-5.5	8	445	0
MS20470AD5-6	8	319	0
MS20470AD5-7	3	224	0
MS21042-08	2	0	0
MS21042L3	63	3,347	0
MS21042L4	2	3,878	0
MS21047-3	18	596	0
MS24693-C278	5	100	0
MS24694-S51	5	319	0
MS24694-S54	2	133	0
MS24694-S55	3	47	0
MS27039-08-13	2	443	0
MS27039-1-10	2	395	0
MS27039-1-12	6	213	0
MS27039-1-16	24	296	0
MS27039-1-19	22	254	0
MS27039-1-20	2	87	0
MS27039-1-21	4	135	0
NAS1149F0332P	144	3,301	0
NAS1149F0363P	2	269	0
NAS1149F0432P	4	1,142	0
NAS1149FN832P	4	4,183	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001527	S049693	600.0129	VHB Tape	Fm137700	CCK096	8
001527	S049695	600.0990	Magnabond 6398 Part A Size 112 ml	S039651	LG050	1
001527	S049694	600.0991	Magnabond 6398 Part B Size 112 ml	S039652	LG050	1
001527	S049683	600.1012	Sealant PR1425B2 (#654 sem)	S022034	CCK017	1
001527	S049692	600.1013	021200-3M Tape Primer 94 Primer 24216	s020598	CCK096	5
001527	S011143	646.2910	Deflector	S011141	CCK050	1
001527	S049676	646.3001	Lower Cable Cutter Assembly	s038952	CCK023	1
001527	S049680	646.3110	Channel	s044090	CCK020	1
001527	S049679	646.3210	Support	S027109	CCK020	1
001527	S049682	646.3301	Upper Cutter Assembly	s030952	CCK018	1
001527	S049691	646.3510	Strut	s036174	CCK104	1
001527	S049690	646.3511	Strut	s036176	CCK104	1
001527	S049689	646.3610	Filler	s021581	CCK104	1
001527	S049684	646.3710	Doubler	s002104	CCK006	1
001527	S049688	646.3711	Clip	s026777	CCK104	1
001527	S049687	646.3712	Clip	f159863	CCK104	1
001527	S049686	646.3713	Gusset	f159851	CCK106	1
001527	S049675	646.3714	Gusset	s026731	CCK105	1
001527	S049674	646.3715	Strut Doubler	f159860	CCK105	2
001527	S049664	646.3716	Gauge Bracket	f159850	CCK105	1
001527	S049663	646.3717	Doubler	s026842	CCK105	1
001527	S049648	646.3719	Doubler	s038795	CCK105	2
001527	S049647	646.3810	Bracket	s036739	CCK105	2
001527	S049646	646.3811	Radius Block	s027821	CCK105	1
001527	S049645	646.3812	Gusset Bracket	S036884	CCK106	2
001527	S049640	646.3813	AS350 Strut Bracket	s019883	CCK106	1
001527	S049620	646.3910	Shim	s038811	CCK106	4
001527	S049636	646.3912	Shim	s027803	CCK106	4
001527	S049652	646.3913	Shim	f126060	CCK106	1
001527	S049662	646.9410	Shim	f140671	CCK011	1
001527	S049602	647.0112	Strut Bracket	s041557	CCK106	2
001527	S049597	647.7703	Strut Assembly	s034597	CCK114	2
001527	S049607	650.9201	Eyelet Bracket Assembly	s035800	CCK127	2
001527	S049566	AN3-11A	Bolt	S027721	ST349	3
001527	S049556	AN3-13A	Bolt	S003045	ST349	1
001527	S049554	AN3-3A	Bolt	S015688	ST350	4
001527	S049396	AN3-6A	Bolt	S000530	ST350	2
001527	S049397	AN316C4R	Nut, Jam	S019359	ST331	2
001527	S049380	AN44-5A	Eyebolt	S019400	ST339	2
001527	S049375	AN4C7A	Bolt	S027516	ST345	2
001527	S049374	AN665-34R	Clevis	S041157	ST330	2
001527	S049345	CCR264SS3-02	Cherry Rivet	S019421	ST321	36
001527	S049333	CR3213-5-3	Cherry Rivet	S019378	ST319	14
001527	S049330	MS20426AD5-7	Rivet	FM133922-36	ST311	2
001527	S049315	MS20470AD5-6	Rivet	F124089	ST309	8
001527	S049308	MS21042L3	Nut	s038764	ST303	63
001527	S049307	MS21042L4	Nut	s045901	ST303	2
001527	S049306	MS21047-3	Nut Plate	s020620	ST301	18
001527	S049305	MS24693-C278	Screw	s016502	ST287	5

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S026885

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Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001527	S049304	MS24694-S51	Screw	s004859	ST284	5
001527	S049303	MS24694-S54	Screw	s024480	ST284	2
001527	S049302	MS24694-S55	Screw	fm138621.0	ST283	3
001527	S049301	MS27039-08-13	Screw	s019320-1	ST278	2
001527	S049300	MS27039-1-10	Screw	s006970	ST280	2
001527	S049299	MS27039-1-12	Screw	s027544	ST280	6
001527	S049298	MS27039-1-16	Screw	s027545	ST280	24
001527	S049297	MS27039-1-19	Screw	s024444	ST280	22
001527	S049296	MS27039-1-20	Screw	s000680	ST280	2
001527	S049295	MS27039-1-21	Screw	fm127904-10	ST280	4
001527	S049294	NAS1149F0332P	Washer	s020603	ST262	144
001527	S049293	NAS1149F0363P	Washer	s027738	ST262	2
001527	S049292	NAS1149F0432P	Washer	s034412	ST362	4
001527	S049291	NAS1149FN832P	Washer	s020604	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

AN3-12A

AN3-4A

AN3-SA

MS20470AD5-5.5 8X FM134063

MS20470AD5-7 3X F123425

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F153854

S019388

S041106

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REFERENCE ONLY

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NOTES:

1. AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES.

2. INSTALL F/N 14 WITH F/N 52 & 53.

3. 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR: MCMMASTER-CARR P/N 75935A651.

4. 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE.
VENDOR: R.S. HUGHES P/N 021200-24216.

5. REUSE FASTENERS FROM F/N 1.

6. USE WASHERS A/R AS SHIMS TO OBTAIN BEST FITMENT.

7. AT CUSTOMERS OPTION, INSTALL F/N 65 BY MATCH DRILLING ON TO F/N 1.

8. INSTALL SHIM IF OEM PROVISIONS ARE INSTALLED ON AIRCRAFT. REMOVE SHIM LAYERS TO ACHIEVE CORRECT SIZE. MATCH DRILL HOLES. USE F/N 78 SCREW IN PLACE OF F/N 17 SCREW.

9. NEWER INSTALLATIONS ON AIRCRAFT WITH UPDATED CANOPY MAY REQUIRE DIFFERENT LENGTH SCREWS. USE F/N 62 TO REPLACE F/N 44 & F/N 26 IN PLACE OF F/N 41 WHEN NECESSARY.

UNINCORPORATED ECN(S)

05304

5	5	5	78	601.3875	SCREW	UNINCORPORATED				
1	1	1	77	646.9410	SHIM		△			
	4	4	76	601.2764	WASHER	NAS1149H020P				
	2	2	75	601.2973	LOCKNUT	MS21042-08				
	2	2	74	601.2988	SCREW	MS27039-0813				
	2	2	73	601.2943	LOCKNUT	MS21042-3				
	2	2	72	601.3128	NUT	AN316CAR				
	2	2	71	601.3209	LOCKNUT	MS21042L4				
	4	4	70	601.2638	WASHER	NAS1149H0432P				
	2	2	69	601.2669	BOLT	ANAC7A				
	2	2	68	601.3119	CLEVIS	AN66AS-34P				
	2	2	67	601.3121	EYE BOLT	AN44A-5A				
	2	2	66	650.9201	EYE BRACKET ASSY					
	REF	REF	65	647.5701	GPS MOUNT KIT		△			
			2	64	601.3151	WASHER	NAS1149H0360P			
		2	63	601.2911	SCREW	MS24694MS3				
		24	24	62	601.2637	SCREW	MS27039-1-16			
2	2	2	2	61	601.2763	BOLT	AN-3-12A			
		1	1	60	646.3913	SHIM				
		4	4	59	646.3912	SHIM				
		1	1	58	646.3911	SHIM				
		4	4	57	646.3910	SHIM				
		5	5	56	600.1013	PRIMER				
	8 FT	8 FT	55	600.0129	VHB TAPE					
	1	1	1	54	600.1012	SEALANT	PR-1025 CLASS B			
		1	1	53	600.0991	MAGHOBOND 6998 PART B	△			
		1	1	52	600.0990	MAGHOBOND 6998 PART A	△			
6	10	10	51	601.2826	BOLT	AN3-11A				
		2	50	646.3814	WIPER BRACKET					
		2	49	601.2910	SCREW	MS27039-1-16				
	2	2	48	601.1365	SCREW	MS27039-1-10				
	2	2	47	646.3719	DOUBLER					
		2	46	646.3718	CUSTOM WASHER					
	1	1	45	646.3717	DOUBLER					
	22	2	22	44	601.1948	SCREW	MS27039-1-19			
	2	2	43	601.1952	SCREW	MS27039-1-20				
		4	4	42	601.1956	SCREW	MS27039-1-21			
4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

REV	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 0279, 0278 & 0275	02/08/2015	P. BRAVO
B	INCORPORATED ECN 1004, 0279 & 0473	11/06/2015	P. BRAVO
C	INCORPORATED ECN 2079	09/02/2015	P. BRAVO

		2	2	41	601.2829	SCREW	MS24694MS4			
		2	2	40	601.2831	RIVET	MS20406MS5-7			
		1	1	39	646.3716	GAUGE BRACKET				
		6	6	38	601.1953	SCREW	MS27039-1-12			
	2		2	37	646.3715	STRUT DOUBLER				
		2	2	36	601.2824	BOLT	AN3-5A			
12	36		36	35	601.2277	RIVET	CC89465-302			
6	18		18	34	600.0795	NUTPLATE	MS27047-3			
3	3		3	33	601.2565	RIVET	MS20470MS5-7			
1	1		1	32	646.3813	STRUT BRACKET				
4	4		4	31	601.2822	BOLT	AN3-3A			
2	2		2	30	646.3812	GUSSET BRACKET				
8	8		8	29	601.2564	RIVET	MS20470MS5-6			
1	1		1	28	646.3714	GUSSET				
	1	1	1	27	646.3610	FILLER				
	3	3	3	26	601.2830	SCREW	MS24694MS5			
	2	2	2	25	601.2825	BOLT	AN3-6A			
	1	1	1	24	646.3811	RADIUS BLOCK				
	1	1	1	23	646.3712	CLIP				
	1	1	1	22	646.3711	CLIP				
8	8		8	21	601.2832	RIVET	MS20470MS5-3			
14	14		14	20	601.2020	RIVET	CR3213A-3			
4	6	4	6	10	19	601.2823	BOLT			
	1	1	1	1	18	601.2827	BOLT			
	5	5	5	17	601.2912	SCREW	MS24694MS1			
1				1	16	646.3713	GUSSET			
1		1		1	15	646.3210	SUPPORT			
		1		1	14	646.3710	DOUBLER			
	1	1		1	13	646.3110	CHANNEL			
14	10	8	53	6	61	12	601.1624			
16	32	18	120	16	144	11	601.1607			
				1	10	646.3410	LH WIPER DEFLECTOR			
				1	9	646.3411	RH WIPER DEFLECTOR			
		2		2	8	647.7703	STRUT ASSY			
		2		2	7	647.0112	STRUT BRACKET			
	1	1		1	6	646.3511	STRUT			
	1	1	1	1	5	646.3510	STRUT			
2		2		2	4	646.3810	BRACKET			
			1	1	3	646.2910	DEFLECTOR			
	1	1		1	2	646.3001	LOWER CUTTER ASSY			
			1	1	1	646.3301	UPPER CUTTER ASSY			
X						646.4006	LOWER CUTTER FIXED PROVISIONS			
	X					646.4005	LOWER CUTTER REMOVABLE PROVISIONS			
		X				646.4004	FIXED PROVISIONS KIT			
			X			646.4003	CABLE CUTTER KIT WITH HOUR FIXED PROVISIONS			
				X		646.4002	ASS350 WIPER DEFLECTOR KIT			
				X		646.4001	ASS350 CABLE CUTTERS KIT			
4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

QTY	PARTS LIST
NEXT ASSY (S)	ORIGINAL DATE: 08-27-08 DRAWN BY: J. BRAVO CHECKED BY: J. BRAVO DRAWING APPROVAL: P. BRAVO REVISION: 02/08/2015
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS: 0.10 3 PLACE DECIMALS: 0.005 ANGLES: 0.5°
	3030 ENTERPRISE CT., SUITE A VISTA, CA 92081 (760)-724-5300
	APICAL INDUSTRIES, INC. DBA DART AEROSPACE
	AS350 CABLE CUTTERS KIT
	SRT: 07/21/16 DWG. NO.: 646.4000 REV. C
	SCALE: NONE SHEET 1 OF 5